



# Green Century Enterprises Inc

Green is Good

## Product Resource Catalogue

Compostable &  
Standard Products

Our Products &  
Commitment

Cutlery / Nature-  
Fibre® Hinged Lid

NatureBowl® /  
NatureFibre® Plate

NatureCup® / Lid

Recyclable /  
Vending / Deluxe

NatureTainer®

Kraft Box / Misc /  
Custom Print

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*Last updated on June 7, 2018*

# Sustainability

GreenCentury® Enterprises provides products that make sense to businesses and consumers in a quickly evolving eco-conscience marketplace. Our products are not only compostable, but they are made completely of organic and renewable resources.

It has become exceptionally clear that in order to protect our environment, we must begin to make aggressive changes in the way that we not only conduct business but also in the responsibility that we leave to the consumer for the disposal of the products that are part of our daily business.

Through new and innovative products and ideas, GreenCentury® brand products will give you the confidence to make the choices that will create a lasting difference in your community.

When you dispose of GreenCentury® organic product brands you can be assured that whether they are composted, recycled, or sent through a standard waste stream, they will biodegrade naturally leaving no harmful bio-products that will affect the soil, air, or ground water.

Be on the look out for the Biodegradable Products Institute (BPI) logo in for products certified to be fully compostable under the ASTM D-6400 standards.



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## COMPOSTABLE

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For collection in municipal programs,  
where approved. Pour la collecte dans les  
programmes municipaux, où approuvés.

CERT # 4424001

## You Can Make a Difference with Green Century® Products

### Save Water

Biodegradable and recyclable disposables take less water to manufacture than plastics.

### Save Our Forests

It takes 3 tons of trees to make one ton of paper and over 30 years for a seedling to reach maturity. Our sugarcane and reed fiber non-wood paper products can typically be harvested twice a year.

### Save Energy

Converting sugarcane and reed fiber to paper takes one third less energy than converting wood fiber to paper.

### Reduce Greenhouse Gas Emissions

By using products that are completely organic and made solely from plants, we have reduced our dependence on fossil fuels in manufacturing and their affect on the ozone.

# Our Product Lines

## Tableware and Take-out Containers

- NatureFibre® - All molded fiber products are designed as a non wood fiber paper product. They are made from sugar cane bagasse fiber and reed fiber. They are essentially grass and water. These materials are refuse from food production as in the case of bagasse fiber or a completely invasive species such as Arundo Donax reed which has no common use other than non wood fiber paper products.

## Flatware

- EcoCentury® - cutlery is made from 85% plant starch materials and 15% recycled content additives. THIS CUTLERY IS NOT COMPOSTABLE.
- NatureSilver® - cutlery is made from 100% crystallized plant starch. There are no other additives. THIS CUTLERY IS CERTIFIED COMPOSTABLE. Meets ASTM D6400.

## Hot / Cold Drink Cups & Containers

- NatureCup® - This hot drink cup is made from 300 GSM paper and has minimal heat transfer for a single layer cup due to the thickness of its sidewall. It has a plant starch lining and all of our print is with a vegetable ink. The most unique feature is that the adhesive used in the sidewall and bottom joint is also made from plant starch. This product is not only compostable and biodegradable but it is also organic.
- NatureBowl® - This hot/cold food container is also made from 300 GSM paper and has minimal heat transfer during use. It has a plant starch lining and all of our print is with a vegetable ink. The most unique feature is that the adhesive used in the sidewall and bottom joint is also made from plant starch. This product is not only compostable and biodegradable but it is also organic.
- NatureTainer® - PLA products are available in several different formats. These are clear PLA portion cups and lids, hinged lid containers, deli containers, and cold drink cups. They are manufactured using a fermented sugar extract from refuse in food production, or PLA (polylactic acid, polylactide). PLA products are clear and strong like traditional petroleum based plastics but with the benefit of being compostable.

## Fold To Take-out Food Containers

- NaturePack and GreenPak® fold top boxes are made from 100% recycled paper using 25% or more post consumer recycled content. These products are processed chemical free and are lined with either a plastic PE or plant starch PLA lining. GreenPak® is lined with a PE lining and is recyclable after use in most provinces. NaturePack is our premier container and meets ASTM standards to be compostable in both home compost and commercial operations.

# Cutlery

## EcoCentury®

### EcoCentury® - Plant Starch Cutlery

| Product Description                  | Item Code | Quantity | SCC Code       |
|--------------------------------------|-----------|----------|----------------|
| 7" BIO fork                          | 80651     | 20x50pcs | 06282950000307 |
| 7" BIO knife                         | 80652     | 20x50pcs | 06282950000314 |
| 7" BIO soup spoon                    | 80653     | 20x50pcs | 06282950000321 |
| 7" BIO soup spoon w / PLA wrapping   | 80653WP   | 1x750pcs | 06282950001083 |
| 7" BIO fork & knife w / PLA wrapping | 80655     | 1x500pcs | 06282950001076 |



Resistant Thermique To 130°C

Resistant Ambiente To -73°C



### NatureSilver® - Compostable CPLA Cutlery

| Product Description | Item Code | Quantity | SCC Code       |
|---------------------|-----------|----------|----------------|
| 7" CPLA fork        | 80671     | 50x20pcs | 06282950004763 |
| 7" CPLA knife       | 80672     | 50x20pcs | 06282950004770 |
| 7" CPLA soup spoon  | 80673     | 50x20pcs | 06282950004787 |



# Bagasse Containers



NatureFibre® - Con

# NatureFibre®

| Product Description                    | Item Code | Quantity | SCC Code       |
|--|-----------|----------|----------------|
| 7"x5"x3" H/L container                 | 80512     | 10x50pcs | 06282950002080 |
| 9"x5"x3" H/L container                 | 80515     | 4x50pcs  | 06282950000079 |
| 9"x5"x3" 2 compartments H/L container  | 80516     | 4x50pcs  | 06282950002028 |
| 6"x6" H/L container                    | 80532     | 10x50pcs | 06282950000048 |
| 8.5"x8.5" H/L container                | 80535     | 4x50pcs  | 06282950000055 |
| 8.5"x8.5" 3 compartments H/L container | 80535H    | 4x50pcs  | 06282950000116 |
| 10"x10" H/L container                  | 80537     | 4x50pcs  | 06282950000062 |
| 10"x10" 3 compartments H/L container   | 80537H    | 5x50pcs  | 06282950000215 |



Item #80512  
(7"x5"x3")



Item #80515  
(9"x5"x3")



Item #80516  
(9"x5"x3" 2comp.)



Item #80532  
(6"x6")



Item #80535  
(8.5"x8.5")



Item #80537H  
(10"x10" 3comp.)

# Bagasse Plate

## NatureFibre®



### NatureFibre® - Compostable Sugar Cane Bagasse Deep Well Plates

| Product Description               | Item Code | Quantity | SCC Code       |
|-----------------------------------|-----------|----------|----------------|
| 6" deep well plate                | 80103     | 20x50pcs | 06282950000147 |
| 7" deep well plate                | 80104     | 20x50pcs | 06282950000017 |
| 8.6" deep well plate              | 80106     | 10x50pcs | 06282950000024 |
| 9.5" deep well plate              | 80107     | 10x50pcs | 06282950000031 |
| 10 3/8" deep well plate           | 80108     | 10x50pcs | 06282950000161 |
| 10" 3 compartment deep well plate | 80108H    | 10x50pcs | 06282950000178 |



# Bagasse Bowls



### NatureFibre® - Compostable Sugar Cane Bagasse Food Bowls

| Product Description | Item Code | Quantity | SCC Code       |
|---------------------|-----------|----------|----------------|
| 12oz wide bowl      | 80222     | 10x50pcs | 06282950000093 |

# Paper Hot / Cold Food Containers



BPI®

# Nature Bowl®

## NatureBowl® & NatureLid® - Compostable Organic Hot / Cold Food Container

| Product Description   | Item Code | Quantity | SCC Code       |
|---|-----------|----------|----------------|
| 8oz NatureBowl® PLA lining  | 80251     | 20x50pcs | 06282950000437 |
| 12oz NatureBowl® PLA lining   | 80252     | 10x50pcs | 06282950000444 |
| 16oz NatureBowl® PLA lining   | 80253     | 10x50pcs | 06282950000451 |
| 32oz NatureBowl® PLA lining   | 80254     | 10x50pcs | 06282950000468 |
| PP lid (clear) for 8oz Paper Bowl   | 80251L    | 20x50pcs | 06282950000475 |
| PP lid (clear) for 12/16/32oz Paper Bowl                                  | 80252L    | 10x50pcs | 06282950000482 |
| NatureLid® CPLA (white opaque) compostable lid for 8oz NatureBowl®        | 80251LCP  | 20x50pcs | 06282950001113 |
| NatureLid® CPLA (white opaque) compostable lid for 12/16/32oz NatureBowl® | 80252LCP  | 10x50pcs | 06282950001120 |



## GreenCentury® - Recyclable White Hot / Cold Food Container

| Product Description                        | Item Code | Quantity | SCC Code       |
|--|-----------|----------|----------------|
| 8oz PE lining Paper Soup Bowl Plain White  | 80241     | 25x20pcs | 06282950002745 |
| 12oz PE lining Paper Soup Bowl Plain White | 80242     | 20x25pcs | 06282950002752 |
| 16oz PE lining Paper Soup Bowl Plain White | 80243     | 20x25pcs | 06282950002769 |
| 24oz PE lining Paper Soup Bowl Plain White | 80244     | 20x25pcs | 06282950003285 |

# Single Layer Cup



**NatureCup® - Compostable / Organic Hot Drink Cup w/ PLA Lining**

| Product Description        | Item Code | Quantity  | SCC Code       |
|----------------------------|-----------|-----------|----------------|
| 4oz NatureCup® PLA lining  | 80621     | 100x10pcs | 06282950000345 |
| 8oz NatureCup® PLA lining  | 80623     | 50x20pcs  | 06282950000369 |
| 10oz NatureCup® PLA lining | 80624     | 50x20pcs  | 06282950000376 |
| 12oz NatureCup® PLA lining | 80625     | 50x20pcs  | 06282950000383 |
| 16oz NatureCup® PLA lining | 80626     | 50x20pcs  | 06282950000390 |
| 20oz NatureCup® PLA lining | 80627     | 50x12pcs  | 06282950000406 |



# Double Layer Cups



**NatureCup® - Compostable / Organic Dual Layer Hot Drink Cup w/ PLA Lining**

| Product Description                   | Item Code | Quantity | SCC Code       |
|---------------------------------------|-----------|----------|----------------|
| 8oz NatureCup® dual layer PLA lining  | 80700     | 50x16pcs | 06282950003582 |
| 12oz NatureCup® dual layer PLA lining | 80702     | 40x15pcs | 06282950003599 |
| 16oz NatureCup® dual layer PLA lining | 80704     | 40x15pcs | 06282950001410 |
| 20oz NatureCup® dual layer PLA lining | 80705     | 40x15pcs | 06282950001427 |



# Paper Hot Cup & Lids

## GreenCentury® & NatureLid® - Drink Cup Lids for Paper Hot Cups

| Product Description   | Item Code   | Quantity | SCC Code       |
|---|---|----------|----------------|
| PS lid (white) for 4oz hot cups   | 80710   | 50x20pcs | 06282950001496 |
| PS lid (white) for 8oz hot cups   | 80711   | 20x50pcs | 06282950000413 |
| PS lid (white) for 10/12/16/20oz hot cups                                 | 80712   | 20x50pcs | 06282950000420 |
| PS lid (black) for 8oz hot cups   | 80711BK   | 20x50pcs | 06282950000703 |
| PS lid (black) for 10/12/16/20oz hot cups                                 | 80712BK   | 20x50pcs | 06282950000710 |
| PS lid (white) for 20 & 24oz dual layer NatureCup®                        | 80713   | 25x40pcs | 06282950001489 |
| NatureLid® CPLA (white opaque) compostable lid for 8oz hot cups           | 80711CP  | 20x50pcs | 06282950001090 |
| NatureLid® CPLA (white opaque) compostable lid for 10/12/16/20oz hot cups | 80712CP  | 20x50pcs | 06282950001106 |



## Ancillary Products

### GreenCentury® - Compostable Ancillary Items

| Product Description                              | Item Code | Quantity   | SCC Code       |
|--|-----------|------------|----------------|
| NatureJacket® hot cup sleeve for 10-24oz hot cup | 80636     | 100x10pcs  | 06282950000130 |
| Stir sticks (5.5")                               | 80643     | 10x1000pcs | 06282950003209 |
| Stir sticks (7")                                 | 80641     | 10x1000pcs | 06282950001212 |
| Bamboo chopsticks                                | 70701     | 100x10pcs  | 06282950000987 |

# Single / Double Wall Cups

## GreenCentury® - Recyclable Hot Drink Plain White Paper Cup

| Product Description                   | Item Code | Quantity  | SCC Code       |
|---------------------------------------|-----------|-----------|----------------|
| 4oz recyclable plain white paper cup  | 80720     | 100x10pcs | 06282950002004 |
| 8oz recyclable plain white paper cup  | 80722     | 50x20pcs  | 06282950001700 |
| 10oz recyclable plain white paper cup | 80723     | 50x20pcs  | 06282950001717 |
| 12oz recyclable plain white paper cup | 80724     | 50x20pcs  | 06282950001724 |
| 16oz recyclable plain white paper cup | 80725     | 50x20pcs  | 06282950001731 |
| 20oz recyclable plain white paper cup | 80726     | 50x12pcs  | 06282950001748 |



## GreenCentury® - Vista Recyclable Double Wall Paper Cup

| Product Description              | Item Code | Quantity | SCC Code       |
|----------------------------------|-----------|----------|----------------|
| 8oz Vista double wall paper cup  | 80731     | 25x20pcs | 06282950001755 |
| 12oz Vista double wall paper cup | 80733     | 25x20pcs | 06282950001762 |
| 16oz Vista double wall paper cup | 80736     | 25x16pcs | 06282950002523 |



# Deluxe Paper Food containers

GreenCentury® - Recyclable White Food Container

| Product Description  | Item Code | Quantity | SCC Code       |
|--|-----------|----------|----------------|
| 8oz deluxe paper food container                              | 80261     | 10x25pcs | 06282950002349 |
| 12oz deluxe paper food container                             | 80262     | 10x25pcs | 06282950002356 |
| 16oz deluxe paper food container                             | 80263     | 10x25pcs | 06282950002363 |
| 24oz deluxe paper food container                             | 80264     | 10x25pcs | 06282950002370 |
| 32oz deluxe paper food container                             | 80265     | 10x25pcs | 06282950002387 |
| Paper lid (vented) for 8/12oz deluxe paper food container    | 80266     | 10x25pcs | 06282950002394 |
| Paper lid (vented) for 16oz deluxe paper food container      | 80267     | 10x25pcs | 06282950002400 |
| Paper lid (vented) for 24/32oz deluxe paper food container   | 80268     | 10x25pcs | 06282950002417 |
| PP lid (vented clear) for 8/12oz deluxe paper food container | 80269     | 10x25pcs | 06282950002424 |
| PP lid (vented clear) for 16oz deluxe paper food container   | 80270     | 10x25pcs | 06282950002431 |



# Clear Cold Cups

## NatureTainer®



### NatureTainer® - Compostable Clear PLA Cups

| Product Description  | Item Code | Quantity | SCC Code       |
|----------------------|-----------|----------|----------------|
| 7oz PLA cold cup     | 50209     | 20x50pcs | 06282950000697 |
| 9oz PLA cold cup     | 50201     | 20x50pcs | 06282950000598 |
| 12/14oz PLA cold cup | 50202     | 20x50pcs | 06282950000604 |
| 16/18oz PLA cold cup | 50208     | 20x50pcs | 06282950000666 |
| 20oz PLA cold cup    | 50204     | 20x50pcs | 06282950000628 |



NatureTainer® products are temperature rated from -20°C to 45°C



# Clear Cold Cup Lids & Straws



### NatureTainer® - Compostable Clear PLA Lids

| Product Description                    | Item Code | Quantity | SCC Code       |
|--|-----------|----------|----------------|
| 4-9oz PLA flat lid (w/ straw x-slot)   | 50103FLX  | 20x50pcs | 06282950000673 |
| 12-20oz PLA dome lid (w/ straw o-slot) | 50201DLH  | 20x50pcs | 06282950000635 |
| 12-20oz PLA flat lid (w/ straw x-slot) | 50201FLX  | 20x50pcs | 06282950000642 |

### NatureStraw® - Compostable PLA Straws

| Product Description   | Item Code | Quantity  | SCC Code       |
|---|-----------|-----------|----------------|
| 8" Black Straw / 5.0mm in diameter / Individually Printed & Paper wrapped | 51002     | 10x300pcs | 06282950002288 |
| 8" Clear Straw / 5.0mm in diameter / Individually Printed & Paper wrapped | 51003     | 10x300pcs | 06282950002141 |

# Kraft Deli Containers

GreenCentury® - Green Deli

| Product Description                                   | Item Code | Quantity | SCC Code       |
|---|-----------|----------|----------------|
| Green Deli-26oz Kraft Deli Container (Round)          | 56251     | 45x8     | 06282950003445 |
| Green Deli-40oz Kraft Deli Container (Round)          | 56252     | 45x6     | 06282950003889 |
| Green Deli-PET Dome Lid for 26oz Kraft Deli Container | 56251DL   | 45x8     | 06282950003452 |
| Green Deli-PET Dome Lid for 40oz Kraft Deli Container | 56252DL   | 45x6     | 06282950003896 |



# PET Clear Cold Cup & Lids



Green Cup — Recyclable Clear PET Cups/Lids

| Product Description  | Item Code | Quantity | SCC Code       |
|--|-----------|----------|----------------|
| 12/14oz PET Clear Cold Cup                                 | 53203     | 20x50pcs | 06282950002974 |
| 16/18oz PET Clear Cold Cup                                 | 53204     | 20x50pcs | 06282950002981 |
| 20oz PET Clear Cold Cup                                    | 53205     | 20x50pcs | 06282950002998 |
| 24oz PET Clear Cold Cup                                    | 53206     | 12x50pcs | 06282950003001 |
| PET Dome Lid fits 12 –24 PET Clear Cold Cup                | 53203DLH  | 20x50pcs | 06282950003018 |
| PET Flat Lid (Straw X Slot) fits 12 –24 PET Clear Cold Cup | 53203FLX  | 20x50pcs | 06282950003025 |

# Clear Containers



# NatureTainer®

NatureTainer® - Compostable Clear PLA Products

| Product Description               | Item Code | Quantity  | SCC Code       |
|-----------------------------------|-----------|-----------|----------------|
| 6"x 6" PLA hinged container       | 50301     | 4x60pcs   | 06282950000505 |
| 8"x 8" PLA hinged container       | 50302     | 4x40pcs   | 06282950000499 |
| 2oz clear PLA portion cup         | 50101     | 20x100pcs | 06282950000512 |
| Lid for 2oz clear PLA portion cup | 50101L    | 20x100pcs | 06282950000529 |
| 4oz clear PLA portion cup         | 50103     | 20x100pcs | 06282950000536 |
| Lid for 4oz clear PLA portion cup | 50103FL   | 20x100pcs | 06282950000543 |

NatureTainer® products are temperature rated from -20°C to 45°C



Our product NatureTainer® are manufactured using a fermented sugar extract from refuse in food production, also known as PLA ( polylactic acid, polylatide ). PLA products are clear and strong like traditional petroleum based plastics but with the benefit of being compostable.

Multiple formats are available, including clear PLA portion and cold drink cups, associated cup lids, hinged lid containers, and deli containers.

# Kraft Paper Food Container

Our GreenCentury® containers are made from 100% recycled paper, using 25% or more post-consumer recycled paper. The entire manufacturing process is chemical free.




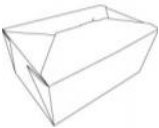
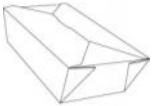
## Key Features of Kraft Paper Food Containers

- One-piece design, no assembly
- Leak and grease resistant
- Cut resistant
- Microwave safe
- Heat retention
- Steam ventilation
- Easy to stack

## Options Available

1. Colour: Brown or White\*
2. Inside Linings:
  - GreenPak® Recyclable PE Lining - Polyethylene #5



| Description  | Item Code      | Volumes   | Height | Top Dimensions |
|--|----------------|---|--------|----------------|
| <b>GreenPak® #1</b><br>  | <b>80301GP</b> | 26oz<br>Qty/Case: 450<br>Cases/Skid: 24<br>SCC # 06282950000895 | 2.5"   | 5" x 4.5"      |
| <b>GreenPak® #2</b><br> | <b>80302GP</b> | 26oz<br>Qty/Case: 200<br>Cases/Skid: 24<br>SCC # 06282950000901 | 1.875" | 8.5" x 6.25"   |
| <b>GreenPak® #3</b><br> | <b>80303GP</b> | 65oz<br>Qty/Case: 200<br>Cases/Skid: 24<br>SCC#06282950000918   | 2.5"   | 8.5" x 6.25"   |
| <b>GreenPak® #4</b><br> | <b>80304GP</b> | 90oz<br>Qty/Case: 160<br>Cases/Skid: 24<br>SCC# 06282950000925  | 3.5"   | 8.5" x 6.25"   |
| <b>GreenPak® #8</b><br> | <b>80308GP</b> | 90oz<br>Qty/Case: 300<br>Cases/Skid: 24<br>SCC#06282950000963   | 2.5"   | 6.75" x 5.5"   |

# Custom Prints

## Hot Drink Cups

| ITEM                | MINIMUM ORDER QUANTITY       | LEAD TIME   |
|---------------------|------------------------------|-------------|
| 4oz cappuccino size | from 50,000 units (50 cases) | 10-16 weeks |
| 8oz - 20oz sizes    | from 30,000 units (30 cases) | 10-16 weeks |

## PLA Cold Cups

| ITEM              | MINIMUM ORDER QUANTITY         | LEAD TIME   |
|-------------------|--------------------------------|-------------|
| 12oz - 20oz sizes | from 100,000 units (100 cases) | 10-16 weeks |

## Hot / Cold Food Containers

| ITEM              | MINIMUM ORDER QUANTITY        | LEAD TIME   |
|-------------------|-------------------------------|-------------|
| 8oz size          | from 50,000 units (50 cases)  | 10-16 weeks |
| 12oz - 32oz sizes | from 50,000 units (100 cases) | 10-16 weeks |

## GreenPak® / EasiPak

| ITEM                         | MINIMUM ORDER QUANTITY | LEAD TIME   |
|------------------------------|------------------------|-------------|
| GreenPak® #1, #2, #3, #4, #8 | from 50,000 units      | 10-16 weeks |

## Custom Print Fees

High resolution flexographic print methods are used in all custom print ventures. All custom printing is subject to the fees listed below.

- Flexographic Plate Fee - \$225 per color per size
- Artwork Set Up Fee - \$250 per size
- Shipping fees for hard copy print proof to be delivered from the factory

## Finished Order Quantity and Delivery

Due to extensive quality control in the manufacturing of all GreenCentury® products, customers agree to a 10% variance on completed order volumes.

## Lead Times

Lead times are calculated from the date of artwork approval by the customer. GreenCentury® has no control of overseas shipment companies or customs inspections and holds. Therefore lead times are designed as a conservative estimate as to delivery of products to GreenCentury® warehouses. In order to meet customer product schedules, please contact your GreenCentury® product experts to ensure timely manufacturing and delivery.

To discuss your custom print option, please contact your GreenCentury® representative (604-214-7719)